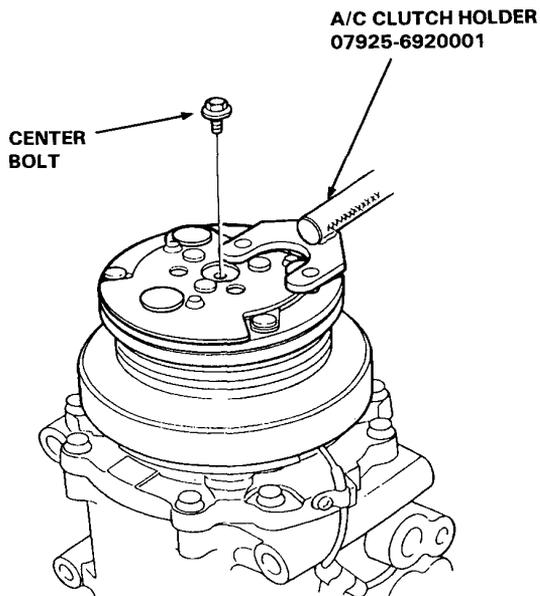


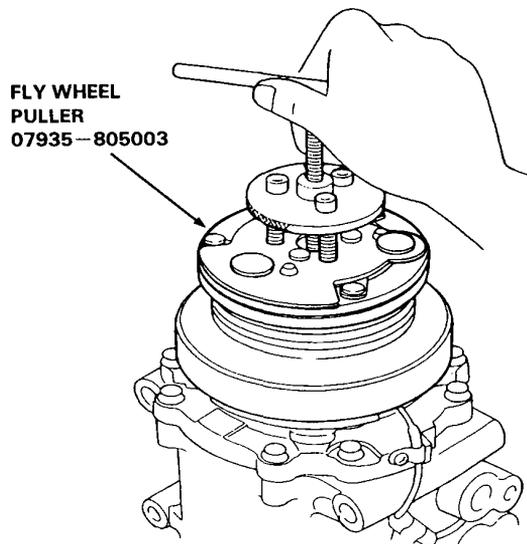


Clutch Overhaul

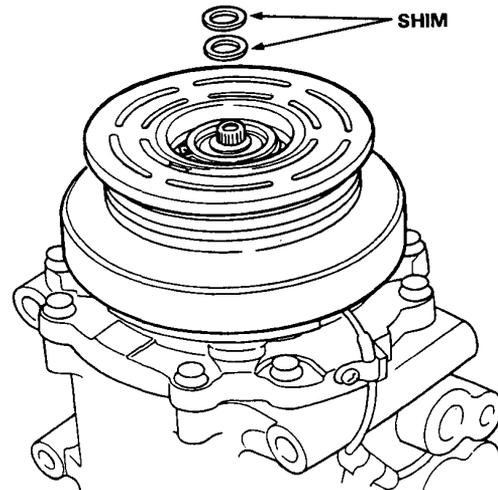
1. Use an A/C clutch holder to assist removing the center bolt.



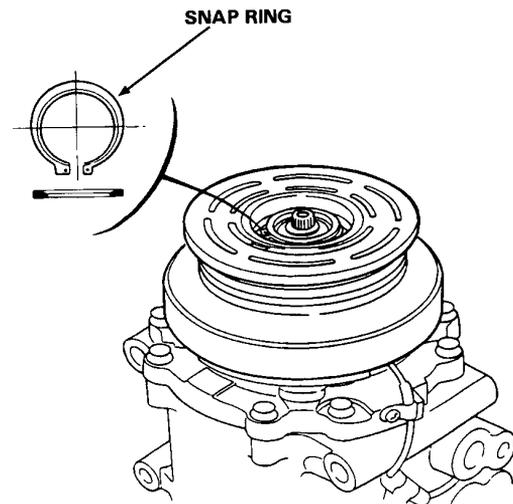
2. Remove the armature plate. (If you can't by hand, use a puller.)



3. Remove the two shims, taking care not to lose them.



4. Use snap ring pliers to remove the snap ring.

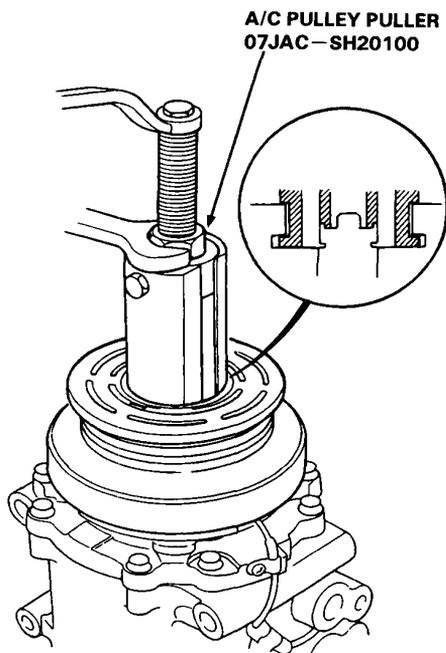


(cont'd)

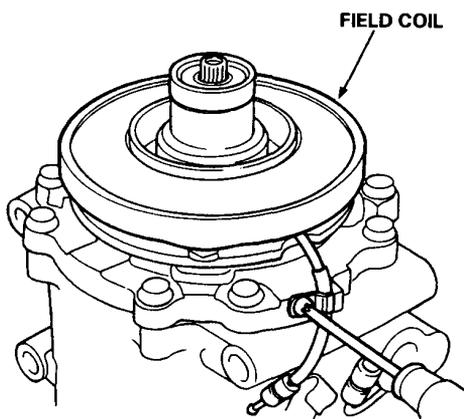
Compressor (Sanden)

Clutch Overhaul (cont'd)

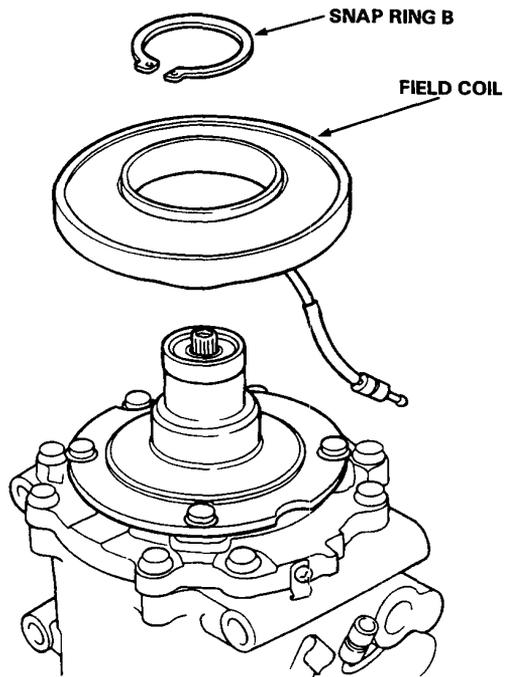
5. Remove the clutch rotor using the special tool.

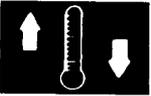


6. Remove the screw and disconnect the wire.



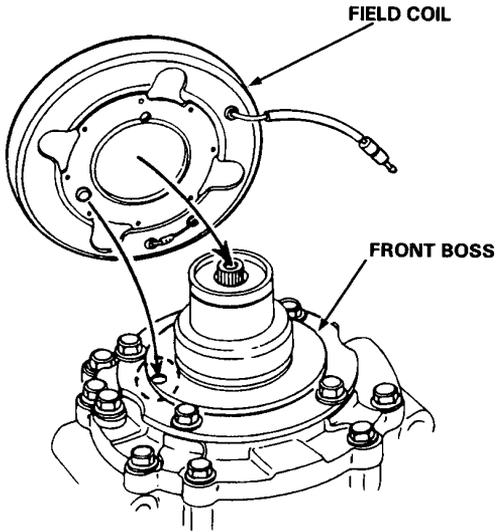
7. Remove the snap ring B using snap ring pliers and remove the field coil.



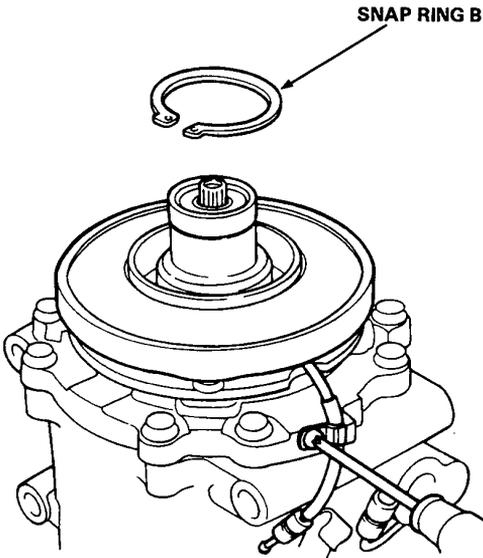


★ Installation

8. Fit the lug of field coil on the slot of front boss.

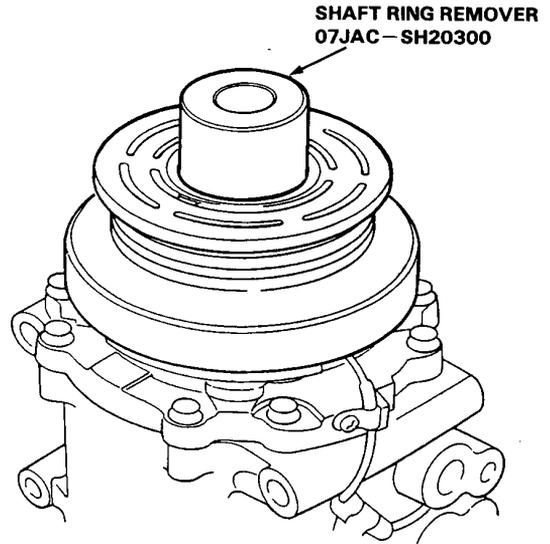


9. Install the snap ring B and wire.



10. Press rotor pulley onto field coil with shaft ring remover.

CAUTION:
Maximum press load: 1.5 tons.



11. Secure the rotor pulley with the snap ring.

